

# Technical Datasheet April 2017

## **Armourplan SC Adhesive**

#### **Product Details**

Description	Adhesive for Armourplan SC Roofing Membranes
Material	Acrylic
Tub Size	15 Litre
Colour	Cream
<b>Product Number</b>	46030002

#### Introduction

- A non-flammable, water based acrylic resin based product
- Specifically developed to bond Armourplan SC membranes to a range of roof decking for a medium term level of adhesion.

#### **Features & Benefits**

- Quick and easy to install
- Rapid curing
- Cold application
- Cost effective

#### **Armourplan SC Adhesive Use**

- 1. Surfaces should be clean, dry and free from dust, grease, loose material and other contaminants
- **2.** The adhesive should be applied in an even coat on the substrate using a roller, brush or notched trowel. The membrane should be rolled into the wet adhesive and consolidated with a soft brush or squeegee
- 3. The adhesive should not be used in temperatures below 5°c or at high temperatures in excess of 30°C, as the working time will be dramatically reduced
- 4. Ensure that the cap is firmly placed on the container when not in use
- 5. To clean tools and splashes of adhesive from the finished membrane using clean water
- **6.** Armourplan contact adhesive is recommended for detail work and upstands or if the roof is to remain exposed for long periods of time

#### **Storage**

Store in a sealed container, in dry conditions at a temperature between 5°C and 25°C. Shelf life 6 months in an unopened container, stored at the above temperature.

#### **Coverage Rates**

Coverage rates will vary depending on temperature and substrate conditions, and accurate assessment of coverage rates in a given situation should be determined by experiment however, the average rate for a full bond application is between 300 and 200g/m<sup>2</sup>.

## **Curing Time**

Curing time is dependent upon ambient temperature and humidity conditions however, curing will usually occur in approximately 24 hours.

## **Typical Properties**

Base	Acrylic Resin (Non Flammable)
Solid Content	65%
Viscosity	45,000 cps @ 20°C
Colour	Cream
Tack Life	5 - 30 minutes
Coverage Rate	3 – 5 m²/l
Flash Point	See MSDS
Shelf Life	6 months
Solvent Cleaner	Water when wet

#### **Further Product Information**

Full product literature, health & safety and technical sheets are available as downloads from our website www.ikopolymeric.com or on request by email polymeric.marketing@iko.com.

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